

Permatex, Inc.  
10 Columbus Blvd.  
Hartford, CT 06106 USA  
Telephone: 1-87-Permatex  
(877) 376-2839  
Emergency: 800-255-3924  
International Emergency: +01-813-248-0585

## Material Safety Data Sheet

### 1. PRODUCT IDENTIFICATION

**Product Name:** 84160 PERMA POXY 1 MINUTE GEN.PURPOSE EPOXY 25 ML PART 1  
**Item No:** 202002Z  
**Product Type:** Epoxy resin

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Component	Weight%	ACGIH; TLV-TWA	OSHA PEL
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN 25068-38-6	>90	Not listed	Not listed
TREATED SILICON DIOXIDE, SYNTHETIC, CRYSTALLINE-FREE 67762-90-7	<10	10 mg/m <sup>3</sup>	Not listed

### 3. HAZARDS IDENTIFICATION

**Toxicity:** May cause eye, skin and respiratory irritation. May cause skin sensitization.  
**Primary Routes of Entry:** Eye and skin contact, ingestion, inhalation  
**Signs and Symptoms of Exposure:** May cause pain, redness or swelling of the eyes and excessive blinking and tear production. Repeated skin contact may cause allergic skin reactions. Contact with product at elevated temperatures can result in thermal burns. Excessive accidental exposure may cause headache, dizziness, nausea and mild respiratory irritation. Ingesting may cause abdominal pain and vomiting.  
**Medical Conditions Recognized as Being Aggravated by Exposure:** Preexisting eye, skin and respiratory disorders may be aggravated by overexposure to this product.

### 4. FIRST AID MEASURES

**Ingestion:** If swallowed, do NOT induce vomiting. Give victim two glasses of water, call a physician immediately. Never give anything by mouth to an unconscious person.  
**Inhalation:** Move to fresh air in case of accidental inhalation of vapours. Oxygen or artificial respiration if needed.  
**Skin Contact:** Remove contaminated clothing. Wash area with soap and water. If irritation persists, seek medical attention.  
**Eye Contact:** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

### 5. FIRE FIGHTING MEASURES

**Flash Point °F(C°):** >400°F PMCC  
**Recommended Extinguishing Media:** Carbon Dioxide, Dry Chemicals, Foam.  
**Special Fire-Fighting Procedures:** Material will not burn unless preheated. Firefighters should wear self-contained breathing apparatus. Use water spray to cool exposed containers.  
**Hazardous Products of Combustion:** Oxides of carbon, Aldehydes, Acid vapors  
**Unusual Fire/Explosion Hazards:** May decompose above 300 degrees F.; may polymerize above 500 degrees F. in which case closed containers may rupture or explode. Fumes and vapor from thermal and chemical decomposition vary in composition and toxicity. Do not breathe fumes.  
**Lower Explosive Limit:** Not determined  
**Upper Explosive Limit:** Not determined

### 6. ACCIDENTAL RELEASE MEASURES

**Spill Procedures:** Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until disposal. Prevent from entering waterways or sewers.

## 7. HANDLING AND STORAGE

**Storage:** Store in a cool, dry area. Store away from heat.  
**Handling:** Avoid contact with vapors from heated material. Avoid contact with skin and eyes. Wash thoroughly after handling. Discard contaminated leather gloves and shoes.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Eyes:** Safety glasses.  
**Skin:** Neoprene or nitrile gloves recommended. Wash contaminated clothing before re-use.  
**Ventilation:** General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits (or to the lowest feasible levels when limits have not been established) during the use of this product.  
**Respiratory Protection:** An approved organic vapor respirator should be worn when exposures are expected to exceed the applicable limits.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance:** Clear viscous liquid  
**Odor:** Slight  
**Boiling Point:** >500°F  
**pH:** Neutral  
**Solubility in Water:** Negligible  
**Specific Gravity:** 1.16  
**VOC Content(Wt.%):** 0  
**Vapor Pressure:** 0.03 mmHg @ 171°F  
**Vapor Density (Air=1):** >1  
**Evaporation Rate:** <1 (butyl acetate = 1)

## 10. STABILITY AND REACTIVITY

**Chemical Stability:** Stable  
**Hazardous Polymerization:** Will not occur  
**Incompatibilities:** Strong Lewis or mineral acids, strong oxidizing agents, strong mineral and organic bases (especially primary and secondary aliphatic amines)  
**Conditions to Avoid:** Heat  
**Hazardous Products of Combustion:** Oxides of carbon, Aldehydes, Acid vapors

## 11. TOXICOLOGICAL INFORMATION

See Section 3

## 12. ECOLOGICAL INFORMATION

No data available

## 13. DISPOSAL CONSIDERATIONS

**Recommended Method of Disposal:** Disposal should be made in accordance with federal, state and local regulations  
**US EPA Waste Number:** NH - Not a RCRA Hazardous Waste Material

## 14. TRANSPORTATION INFORMATION

### DOT (49CFR 172)

#### Ground Transport (DOT)

**DOT Shipping Name:** Unrestricted  
**Hazard Class:** None  
**UN/ID Number:** None

#### IATA

**Proper Shipping Name:** Not regulated  
**Class or Division:** None  
**UN/ID Number:** None

#### IMDG

**Proper Shipping:** Unrestricted  
**Hazard Class:** None  
**UN Number:** None

**Product Name:** 84160 PERMA POXY 1 MINUTE  
GEN.PURPOSE EPOXY 25 ML PART 1

**Item No:** 202002Z

**Marine Pollutant:** None

## 15. REGULATORY INFORMATION

**SARA 313 Chemicals:** The following component(s) is listed as a SARA Section 313 Toxic Chemical.

NONE

### **CALIFORNIA PROP 65:**

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

**TSCA Inventory Status:** All components of this product are listed (or exempt) on the EPA TSCA inventory.

## 16. OTHER INFORMATION

**Estimated NFPA Rating:** HEALTH 2, FLAMMABILITY 1, REACTIVITY 0.

**Estimated HMIS Classification:** HEALTH 2, FLAMMABILITY 1, PHYSICAL HAZARD 0

NFPA is a registered trademark of the National Fire Protection Assn.

HMIS is a registered trademark of the National Paint and Coatings Assn.

**Prepared By:** Denise Boyd, Manager-Environmental, Health & Safety  
**Company:** Permatex, Inc. 10 Columbus Blvd. Hartford, CT USA 06106

**Revision Date:** January/07/2009

**Revision Number:** 3

**Telephone No.:** 1-87-Permatex (877) 376-2839

Permatex, Inc.  
10 Columbus Blvd.  
Hartford, CT 06106 USA  
Telephone: 1-87-Permatex  
(877) 376-2839  
Emergency: 800-255-3924  
International Emergency: +01-813-248-0585

## Material Safety Data Sheet

### 1. PRODUCT IDENTIFICATION

**Product Name:** 84160 PERMA POXY 1 MINUTE GEN.PURPOSE EPOXY 25ML PART 2  
**Item No:** PTX203014Z  
**Product Type:** Epoxy hardener

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Component	Weight%	ACGIH; TLV-TWA	OSHA PEL
POLYAMINE-POLYMERCAPTAN BLEND Mixture	>80	Not listed	Not listed

### 3. HAZARDS IDENTIFICATION

**Toxicity:** May cause skin burns and corneal injury resulting in permanent impairment of vision including blindness. If poorly ventilated or strongly heated, can cause severe irritation of the respiratory tract including damage and scarring of tissue. Ingestion causes severe damage to mucous membranes. Aspiration hazard if swallowed.

**Primary Routes of Entry:** Eye and skin contact, ingestion, inhalation

**Signs and Symptoms of Exposure:** Can cause severe and painful burns on contact to eyes, skin and if taken internally. Inhalation of mist or vapor can cause damage to the upper respiratory tract and to the tissue depending on severity of exposure. Effects can range from mild irritation of mucous membranes to severe pneumonitis and destruction of lung tissue.

**Medical Conditions Recognized as Being Aggravated by Exposure:** Preexisting eye, skin and respiratory disorders may be aggravated by overexposure to this product.

### 4. FIRST AID MEASURES

**Ingestion:** If swallowed, DO NOT induce vomiting. Drink water or milk. Seek medical attention immediately. Never give fluids or induce vomiting if the victim is unconscious or having convulsions.

**Inhalation:** Move to fresh air in case of accidental inhalation of vapours. Oxygen or artificial respiration if needed. Obtain medical attention.

**Skin Contact:** In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Discard contaminated shoes.

**Eye Contact:** Flush eyes with clean water for at least 20 minutes while gently holding eyelids open, lifting upper and lower lids.

### 5. FIRE FIGHTING MEASURES

**Flash Point °F(C°):** >200°F PMCC

**Recommended Extinguishing Media:** Water fog, carbon dioxide, foam, dry chemical.

**Special Fire-Fighting Procedures:** Firefighters should wear self-contained breathing apparatus.

**Hazardous Products of Combustion:** Oxides of nitrogen, Hydrogen sulfide, Oxides of sulfur, Oxides of carbon

**Unusual Fire/Explosion Hazards:** Irritating or toxic gases or fumes may be generated by thermal decomposition or combustion.

**Lower Explosive Limit:** Not determined

**Upper Explosive Limit:** Not determined

### 6. ACCIDENTAL RELEASE MEASURES

**Spill Procedures:** Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until disposal. Prevent from entering waterways or sewers. Wear appropriate protective and respiratory equipment.

## 7. HANDLING AND STORAGE

**Storage:** Store away from heat. Store in a cool, dry area. Keep away from oxidizers.  
**Handling:** Avoid contact with vapors from heated material. Avoid contact with skin and eyes. Wash thoroughly after handling. Discard contaminated leather gloves and shoes. Do not mix with sodium nitrite or other nitrosating agents as cancer-causing nitrosamines could be formed.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Eyes:** Chemical goggles; also wear a face shield if splashing hazard exists.  
**Skin:** Neoprene or nitrile gloves recommended. Wash contaminated clothing before re-use.  
**Ventilation:** General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits (or to the lowest feasible levels when limits have not been established) during the use of this product.  
**Respiratory Protection:** An approved organic vapor respirator should be worn when exposures are expected to exceed the applicable limits.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance:** Amber liquid  
**Odor:** Mercaptan  
**Boiling Point:** Not determined  
**pH:** Does not apply  
**Solubility in Water:** Dispersible  
**Specific Gravity:** 1.12  
**VOC Content(Wt.%):** 0  
**Vapor Pressure:** Not determined  
**Vapor Density (Air=1):** >1  
**Evaporation Rate:** <1 (butyl acetate = 1)

## 10. STABILITY AND REACTIVITY

**Chemical Stability:** Stable  
**Hazardous Polymerization:** Will not occur.  
**Incompatibilities:** Strong oxidizers, Peroxides, Acids, Sodium/calcium hypochlorite, Nitrates  
**Conditions to Avoid:** Heat  
**Hazardous Products of Combustion:** Oxides of nitrogen, Hydrogen sulfide, Oxides of sulfur, Oxides of carbon

## 11. TOXICOLOGICAL INFORMATION

See Section 3

## 12. ECOLOGICAL INFORMATION

No data available

## 13. DISPOSAL CONSIDERATIONS

**Recommended Method of Disposal:** Disposal should be made in accordance with federal, state and local regulations.  
**US EPA Waste Number:** NH - Not a RCRA Hazardous Waste Material

## 14. TRANSPORTATION INFORMATION

### DOT (49CFR 172)

#### Ground Transport (DOT)

**DOT Shipping Name:** Consumer Commodity (not more than one liter)  
**Hazard Class:** ORM-D  
**UN/ID Number:** None

#### IATA

**Proper Shipping Name:** Consumer Commodity (Not more than 1 liter)  
**Class or Division:** Class 9  
**UN/ID Number:** ID 8000

#### IMDG

**Proper Shipping:** Corrosive liquid, basic, organic, n.o.s.(Mercaptan/Amine blend), Limited Quantity  
**Hazard Class:** Class 8 PGIII  
**UN Number:** UN 3267

**Product Name:** 84160 PERMA POXY 1 MINUTE  
GEN.PURPOSE EPOXY 25ML PART 2

**Item No:** PTX203014Z

**Marine Pollutant:** None

## 15. REGULATORY INFORMATION

**SARA 313 Chemicals:** The following component(s) is listed as a SARA Section 313 Toxic Chemical.

NONE

### **CALIFORNIA PROP 65:**

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

**TSCA Inventory Status:** All components of this product are listed (or exempt) on the EPA TSCA inventory.

## 16. OTHER INFORMATION

**Estimated NFPA Rating:** HEALTH 3, FLAMMABILITY 1, REACTIVITY 0.

**Estimated HMIS Classification:** HEALTH 3, FLAMMABILITY 1, PHYSICAL HAZARD 0

NFPA is a registered trademark of the National Fire Protection Assn.

HMIS is a registered trademark of the National Paint and Coatings Assn.

**Prepared By:** Denise Boyd, Manager-Environmental, Health & Safety  
**Company:** Permatex. Inc. 10 Columbus Blvd. Hartford, CT USA 06106

**Revision Date:** January/07/2009

**Revision Number:** 5

**Telephone No.:** 1-87-Permatex (877) 376-2839