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Technical Data Sheet

Permatex® Activator T

INDUSTRIAL

PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex® Activator T is a single component non-CFC solvent based surface activator. The product is designed to promote the speed of cure of Permatex® anaerobic adhesives and sealants. It is recommended for applications where passive metals and inert surfaces are involved or where gaps are excessive.

PRODUCT BENEFITS

- Speeds cure of Permatex® threadlockers
- Cleans and prepares surfaces for bonding
- Ensures cold-weather curing
- Can be pre-applied and remains on part for up to 7 days.

TYPICAL APPLICATIONS

- For inactive metal surfaces*
- Large gaps
- Cold temperatures
- For use with Permatex® threadlockers, thread sealants, retaining compounds and anaerobic gasket makers

Active Metals	*Inactive Metals
Soft Steel Iron	Bright Platings
Copper	Anodized Surfaces
Brass	Titanium
Manganese	Zinc
Bronze	Pure Aluminum
Nickel	Stainless Steel
Aluminum Alloy	Cadmium

DIRECTIONS FOR USE

1. Provide adequate ventilation.
2. Surfaces should be free of oil, dirt and grease.
3. Shake bottle well.
4. Holding bottle 4 to 6 inches from the surface to be coated, pump the nozzle and discharge the product uniformly. Allow surfaces to dry 3 to 5 minutes.
5. After activation, parts should be bonded within 7 days. Part contamination should be prevented during this time.
6. Apply anaerobic adhesive to mating surfaces and assemble.

For Cleanup

1. Wipe excess off parts or oversprayed area.
2. Clean hands with Permatex® brand hand cleaners.

PROPERTIES OF MATERIAL

	Typical Value
Chemical Type	Amine/Thiazole
Appearance	Amber liquid
Odor	Ketone
Flash Point °F (TCC)	17
Specific Gravity	0.8
Viscosity, Brookfield, U-tube (cP)	0.04

HANDLING PRECAUTIONS

Permatex® Activator T is a flammable liquid and must be handled in compliance with local regulations.

The solvents in Activator T may affect some plastics and coatings. It is recommended to test on materials prior to use.

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
19267	1.75 fl oz pump spray

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range.

NOTE

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