



82195 - 13oz Cartridge

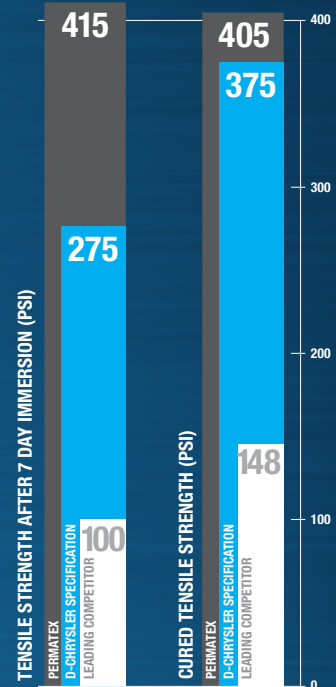
**RIGID
HIGH-TORQUE**

82194 - 3.5oz Tube

85084 - 9.5oz Powerbead™

ULTRA GREY® GASKET MAKER

- Recommended for Import & Late Model Domestic Applications
- Sensor Safe, Low Odor & NON-Corrosive
- Outstanding Resistance to Oils
- Resists Glycols / Coolants / Anti-Freeze
- Handles Bi-Metal Thermal Expansion
(Two metals expanding at different rates)
- Designed For High-Torque and High Vibration Applications
-65°F To 500°F (-54°C To 260°C)
- OEM Specified



CHEMICALS AND METAL TECHNOLOGIES CHANGE

ULTRA GREY® handles a variety of applications and most common metals used by manufacturers.

IF IN DOUBT, USE
ULTRA GREY® GASKET MAKER!



24105 - 13oz Cartridge

**MAXIMUM OIL
RESISTANCE**

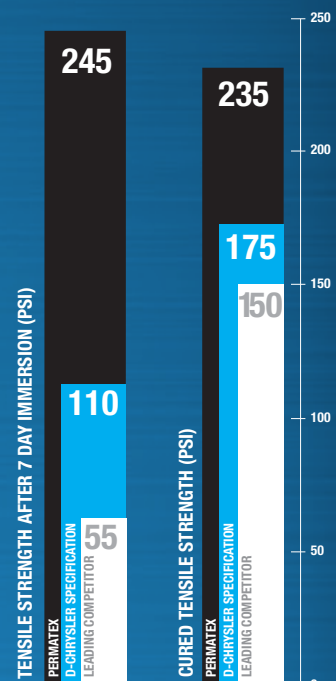
22072 - .5oz Tube

82180 - 3.35oz Tube

85080 - 9.5oz Powerbead™

ULTRA BLACK® GASKET MAKER

- Recommended for Domestic Applications
- Sensor Safe, Low Odor & NON-Corrosive
- Retains High Flexibility, Oil Resistant Properties Through Use of a Patented Adhesion System
- Resists Aging, Weathering and Thermal Cycling
-65°F To 500°F (-54°C To 260°C)
- OEM Specified



WHY GASKET MAKERS

THE KEY TO A PERFECT SEAL IS AN EVEN BEAD

WITHOUT A GASKET

(Applied In An Even Bead)

- Significant Performance Advantage Over A Cut Gasket
- More Chemical Resistant Than A Cut Gasket
- Can Handle Slight Warpage And Still Maintain The Seal
- Use The Enclosed Dispensing Tip For Perfect Applications

WITH A CUT GASKET

(Applied As A Thin Film)

- To Act As A Sealant To Protect The Gasket From Chemicals
- Seal/Fill Imperfections On The Surface
- Not Recommended For Rubber

NOTE:

- Don't use too much or apply unevenly
- Don't use your finger to spread. You risk contamination and it creates a valley causing rtv squeeze out.
- Don't use on a rubber gasket
- Don't use on fuel applications (use gasket sealants)
- Don't store in high humidity environments

MORE IS NOT BETTER!
And Never Apply With Your Finger!

TIP: Apply the appropriate size bead in relation to the width of the flange. This will result in minimal squeeze out.

CLEANLINESS IS KEY TO A PROPER SEAL

- One of the most important steps in assuring success with any type of chemical gasketing is a thorough and proper cleaning of the mating surfaces.
- The sealing surfaces can be cleaned mechanically or with chemicals, each with the end goal of spotless, undamaged surfaces.
- When cleaning sealing surfaces chemically, use agents that will not leave residue, which could compromise the sealing ability of the new gasket material.
- Gasoline, kerosene, and similar products will dissolve residue, but leave a petroleum-based residue that can keep the new sealant from doing its job properly.
- Technicians should use products that are designed specifically to remove gasket sealants, baked on pre-formed gaskets, as well as residual pieces of pre-cut gaskets.
- General gasket removers are not designed for use on RTV gaskets, specialty formulations are available specifically for removing RTV Silicone material.
- If scraping is necessary, the technician should use a scraping tool made of plastic or another material that will not damage the surface.