



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS
2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous
Products Regulation (HPR)

Revision Date 18-Dec-2024

Version 1

1. Identification

Product identifier

Product Name ULTRA COPPER GASKET MAKER 3 OZ.

Other means of identification

Product Code 81878

Synonyms CAN Item Number 59703

Recommended use of the chemical and restrictions on use

Recommended Use Sealant

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address mail@permatex.com

Emergency telephone number

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

24-hour emergency phone number No information available

2. Hazard(s) identification

Classification

Skin sensitization	Category 1
Carcinogenicity	Category 1B

Label elements

Contains 2-BUTANONE OXIME

**Danger****Hazard statements**

May cause an allergic skin reaction.
May cause cancer.

Precautionary Statements - Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Use personal protective equipment as required.
Avoid breathing dust, fume, gas, mist, vapors and spray.
Contaminated work clothing should not be allowed out of the workplace.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention.

Skin

IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice and attention.
Wash contaminated clothing before reuse.

Precautionary Statements - Storage

Store locked up.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

7.4912 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
10.5912 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
16.9012 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
16.9012 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
16.9012 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Other Information

No information available.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture**Synonyms**

CAN Item Number 59703.

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
IRON OXIDE	1309-37-1	1-5%	-	-
2-BUTANONE OXIME	96-29-7	0.1-1%	-	-

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms	Itching. Rashes. Hives.
Effects of Exposure	May cause cancer.

Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization in susceptible persons. Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
Other information	Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place.
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8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
IRON OXIDE 1309-37-1	TWA: 5 mg/m ³ respirable particulate matter	TWA: 10 mg/m ³ fume TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ fume and total dust Iron oxide (vacated) TWA: 5 mg/m ³ respirable fraction regulated under Rouge	IDLH: 2500 mg/m ³ Fe dust and fume TWA: 5 mg/m ³ Fe dust and fume

Chemical name	Alberta	British Columbia	Ontario	Quebec
IRON OXIDE 1309-37-1	TWA: 5 mg/m ³	TWA: 10 mg/m ³ TWA: 3 mg/m ³ TWA: 5 mg/m ³ STEL: 10 mg/m ³	TWA: 5 mg/m ³	TWA: 5 mg/m ³

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
IRON OXIDE	TWA: 5 mg/m ³	TWA: 5 mg/m ³	TWA: 5 mg/m ³	TWA: 5 mg/m ³

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
IRON OXIDE	TWA: 5 mg/m ³ TWA: 10 mg/m ³ STEL: 10 mg/m ³ STEL: 20 mg/m ³	TWA: 5 mg/m ³	TWA: 5 mg/m ³ TWA: 10 mg/m ³ STEL: 10 mg/m ³ STEL: 20 mg/m ³	TWA: 5 mg/m ³ TWA: 30 mppcf TWA: 10 mg/m ³ STEL: 10 mg/m ³ STEL: 20 mg/m ³

Appropriate engineering controls

Engineering controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state Paste / Gel Liquid
Appearance Paste
Color Copper
Odor Mild
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	7-8	
Melting point / freezing point	No data available	Boiling point / boiling range No data available
Polymerization		Flash point > 93 °C / 199.4 °F
Tag Closed Cup		Evaporation rate Not applicable
Flammability (solid, gas)	No data available	Flammability Limit in Air
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	<5 mm Hg @ 80°F	
Vapor density	3.0	Air = 1
Relative density	1.05	
Water solubility	No data available	Partition coefficient No Data Available
Solubility(ies)	No Data Available	Decomposition temperature No data available
Autoignition temperature	No data available	Dynamic viscosity No data available
Kinematic viscosity	No Data Available	
Other information		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	No information available	

VOC content	<3%%
Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	Carbon oxides. Nitrogen oxides (NOx). Formaldehyde. May release 2-butanone oxime (ethyl methyl ketoxime) at elevated temperature.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Itching. Rashes. Hives.
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Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	28,843.40 mg/kg
ATEmix (dermal)	28,466.30 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/l
ATEmix (inhalation-dust/mist)	99,999.00 mg/l

7.4912 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
 10.5912 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
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Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
IRON OXIDE 1309-37-1	> 10000 mg/kg (Rat)	-	-

2-BUTANONE OXIME 96-29-7	= 930 mg/kg (Rat)	1000 - 1800 mg/kg (Rabbit)	> 4.83 mg/L (Rat) 4 h
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
IRON OXIDE 1309-37-1	-	Group 3	-	-

Legend

IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. Ecological information**Ecotoxicity**

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
IRON OXIDE 1309-37-1	-	LC50: =100000mg/L (96h, Danio rerio)	-	-
2-BUTANONE OXIME 96-29-7	EC50: =83mg/L (72h, Desmodesmus subspicatus)	LC50: 777 - 914mg/L (96h, Pimephales promelas) LC50: =760mg/L (96h, Poecilia reticulata)	-	EC50: =750mg/L (48h, Daphnia magna)

Persistence and degradability No information available.

Bioaccumulation**Component Information**

Chemical name	Partition coefficient
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2-BUTANONE OXIME 96-29-7	0.65
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Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.
US EPA Waste Number	Waste designations and classifications should be determined by the end user based on the application for which the product was used.

14. Transport information

<u>DOT</u>	Not regulated
<u>TDG</u>	Not regulated
<u>MEX</u>	Not regulated
<u>ICAO (air)</u>	Not regulated
<u>IATA</u>	Not regulated
<u>IMDG</u>	Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Complies
ENCS	Not determined
IECSC	Complies
KECI	Not determined
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing Chemicals Inventory**PICCS** - Philippines Inventory of Chemicals and Chemical Substances**AICS** - Australian Inventory of Chemical Substances**NZIoC** - New Zealand Inventory of Chemicals**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
2-Ethylhexanoic acid 149-57-5	X	-	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 2	Flammability 2	Instability 0	Special hazards -
HMIS	Health hazards 2 *	Flammability 2	Physical hazards 0	Personal protection X
Chronic Hazard Star Legend	* = Chronic Health Hazard			

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend**

SVHC: Substances of Very High Concern for Authorization:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances

vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Revision Date 18-Dec-2024

Revision Note No information available.

Disclaimer

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