



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision Date 16-Jul-2024

Version 11

1. IDENTIFICATION

Product identifier

Product Name 84115 5 MINUTE PLASTIC WELD (ADHESIVE)

Other means of identification

Product Code R478ADH2

Recommended use of the chemical and restrictions on use

Recommended Use Adhesive

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

Company Phone Number 866-732-9502

24-hour emergency phone number

Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Vapors)	Category 4
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 1B
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Flammable liquids	Category 2

Label elements

Emergency Overview

Signal word

Danger

Harmful in contact with skin or if inhaled
Causes severe skin burns and eye damage
May cause an allergic skin reaction
May cause cancer
May cause respiratory irritation
May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure
Highly flammable liquid and vapor



Appearance Off-white

Physical state No information available

Odor Methyl methacrylate

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Use only outdoors or in a well-ventilated area
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Contaminated work clothing must not be allowed out of the workplace
Wear protective gloves
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Ground and bond container and receiving equipment
Use non-sparking tools
Take action to prevent static discharges
Use explosion-proof electrical/ ventilating/ lighting/ equipment
Keep cool

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Immediately call a POISON CENTER or doctor/physician

Call a POISON CENTER or doctor/physician if you feel unwell

Wash contaminated clothing before reuse

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

If skin irritation or rash occurs: Get medical advice/attention

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Call a POISON CENTER or doctor/physician if you feel unwell

Immediately call a POISON CENTER or doctor/physician

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

IN CASE OF FIRE: Use CO2, dry chemical, or foam to extinguish.

Precautionary Statements - Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

May be harmful if swallowed. May be harmful in contact with skin. Harmful to aquatic life with long lasting effects. Harmful to aquatic life.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%
METHYL METHACRYLATE	80-62-6	50 - <100%
CHLOROSULFONATED POLYETHYLENE	68037-39-8	25 - <50%
METHACRYLIC ACID	79-41-4	5 - <10%
DIMETHYLBENZYL HYDROPEROXIDE	80-15-9	1 - 5%
TALC	14807-96-6	0.1 - <0.5%
CUMENE	98-82-8	0.1 - <0.5%
HYDROQUINONE	123-31-9	0.1 - <0.5%

4. FIRST AID MEASURES

Description of first aid measures

General advice	Call 911 or emergency medical service. Remove and isolate contaminated clothing and shoes.
Eye contact	In case of contact with substance, immediately flush skin or eyes with running water for at least 20 minutes.
Skin contact	Wash skin with soap and water.
Inhalation	Move victim to fresh air. If breathing is irregular or stopped, administer artificial respiration. Administer oxygen if breathing is difficult.
Ingestion	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Note to physicians Keep victim warm and quiet.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical, CO₂, water spray or regular foam, Water spray, fog or regular foam, Use water spray or fog; do not use straight streams

Unsuitable extinguishing media

CAUTION: All these products have a very low flash point. Use of water spray when fighting fire may be inefficient

Specific hazards arising from the chemical

Vapors may travel to source of ignition and flash back. Vapors may form explosive mixtures with air. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks). Vapor explosion hazard indoors, outdoors or in sewers. Those substances designated with a "P" may polymerize explosively when heated or involved in a fire. Runoff to sewer may create fire or explosion hazard. Substance may be transported hot.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

Move containers from fire area if you can do it without risk.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Stop leak if you can do it without risk.

Other Information

Water spray may reduce vapor; but may not prevent ignition in closed spaces.

Environmental precautions

Environmental precautions

Prevent entry into waterways, sewers, basements or confined areas. See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment

A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

Methods for cleaning up

Use clean non-sparking tools to collect absorbed material. Dike far ahead of liquid spill for later disposal.

Prevention of secondary hazards

Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required. Take precautionary measures against static discharges. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Store locked up.

Incompatible materials Strong oxidizing agents, Reducing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
METHYL METHACRYLATE 80-62-6	TWA: 50 ppm STEL: 100 ppm dermal sensitizer	TWA: 100 ppm TWA: 410 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 410 mg/m ³	IDLH: 1000 ppm TWA: 100 ppm TWA: 410 mg/m ³
METHACRYLIC ACID 79-41-4	TWA: 20 ppm	(vacated) TWA: 20 ppm (vacated) TWA: 70 mg/m ³ (vacated) Sk*	TWA: 20 ppm TWA: 70 mg/m ³
TALC 14807-96-6	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	TWA: 20 mppcf if 1% Quartz or more, use Quartz limit (vacated) TWA: 2 mg/m ³ respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more, use Quartz limit	IDLH: 1000 mg/m ³ TWA: 2 mg/m ³ containing no Asbestos and <1% Quartz respirable dust
CUMENE 98-82-8	TWA: 5 ppm	TWA: 50 ppm TWA: 245 mg/m ³ (vacated) TWA: 50 ppm (vacated) TWA: 245 mg/m ³ (vacated) Sk* Sk*	IDLH: 900 ppm TWA: 50 ppm TWA: 245 mg/m ³
HYDROQUINONE 123-31-9	TWA: 1 mg/m ³ dermal sensitizer	TWA: 2 mg/m ³ (vacated) TWA: 2 mg/m ³	IDLH: 50 mg/m ³ Ceiling: 2 mg/m ³ 15 min

NIOSH IDLH Immediately Dangerous to Life or Health

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state No information available
Appearance Off-white
Odor Methyl methacrylate

Odor threshold 0.75 ppm

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	101 °C / 213.8 °F	
Flash point	12 °C / 53.6 °F	
Evaporation rate	> 1	Butyl acetate = 1
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	12.5%	
Lower flammability limit:	1.6%	
Vapor pressure	28 mmHg @ 68°F	
Vapor density	>3	Air = 1
Relative density	0.95	
Water solubility	Slightly soluble	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	421°C (789.8°F) °C / °F	
Hyphen	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	
<u>Other information</u>		
Softening point	No information available	
Molecular weight	No information available	
Density	No information available	
Bulk density	No information available	
SADT (self-accelerating decomposition temperature)	No information available	

10. STABILITY AND REACTIVITY

Reactivity

No information available

Chemical stability

Stable under normal conditions

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong oxidizing agents, Reducing agents

Hazardous decomposition products

Carbon oxides

Nitrogen oxides (NOx)

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.
Ingestion	Ingestion may cause irritation to mucous membranes.

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
METHYL METHACRYLATE 80-62-6	8420 - 10000 mg/kg (Rat)	5000 - 7500 mg/kg (Rabbit)	= 29.8 mg/L (Rat) 4 h
METHACRYLIC ACID 79-41-4	= 1060 mg/kg (Rat)	500 - 1000 mg/kg (Rabbit)	= 7.1 mg/L (Rat) 4 h
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	= 382 mg/kg (Rat)	= 0.126 mL/kg (Rabbit)	= 220 ppm (Rat) 4 h
CUMENE 98-82-8	= 1400 mg/kg (Rat)	= 12300 µL/kg (Rabbit)	> 3577 ppm (Rat) 6 h
HYDROQUINONE 123-31-9	= 298 mg/kg (Rat)	= 74800 mg/kg (Rabbit)	-

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
METHYL METHACRYLATE 80-62-6	-	Group 3	-	-
TALC 14807-96-6	-	Group 3	-	X
CUMENE 98-82-8	A3	Group 2B	Reasonably Anticipated	X
HYDROQUINONE 123-31-9	A3	Group 3	-	-

IARC (International Agency for Research on Cancer)

Group 3 - Not classifiable as a human carcinogen

Group 2B - Possibly Carcinogenic to Humans

NTP (National Toxicology Program)

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

Occupational Safety and Health Administration of the US Department of Labor

X - Present

Target organ effects Eyes, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	3611 mg/kg
ATEmix (dermal)	3450 mg/kg
ATEmix (inhalation-dust/mist)	9.7 mg/l
ATEmix (inhalation-vapor)	10272.6 mg/l

12. ECOLOGICAL INFORMATION**Ecotoxicity**

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Chemical name	Partition coefficient
METHYL METHACRYLATE 80-62-6	1.38
METHACRYLIC ACID 79-41-4	0.93
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	1.6
CUMENE 98-82-8	3.55
HYDROQUINONE 123-31-9	0.59

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods**

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
METHYL METHACRYLATE 80-62-6	Toxic Ignitable
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	Toxic Ignitable
CUMENE 98-82-8	Toxic Ignitable

14. TRANSPORT INFORMATION**DOT**

UN/ID No	1133
Proper shipping name	Adhesives, Limited Quantity (LQ)
Transport hazard class(es)	3
Packing Group	II
Emergency Response Guide Number	128

IATA

UN number or ID number	ID 8000
Proper shipping name	Consumer commodity

Transport hazard class(es) 9
ERG Code 9L

IMDG

UN number or ID number 1133
Proper shipping name Adhesives, Limited Quantity (LQ)
Transport hazard class(es) 3
Packing Group II
EmS-No F-E, S-D

15. REGULATORY INFORMATION**International Inventories**

TSCA Complies
DSL/NDL Complies
EINECS/ELINCS Complies
ENCS Not determined
IECSC Complies
KECI Complies
PICCS Complies
AICS Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECI - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	SARA 313 - Threshold Values %
METHYL METHACRYLATE - 80-62-6	1.0
DIMETHYLBENZYL HYDROPEROXIDE - 80-15-9	1.0
CUMENE - 98-82-8	0.1
HYDROQUINONE - 123-31-9	1.0

SARA 311/312 Hazard Categories

Acute health hazard Yes
Chronic Health Hazard No
Fire hazard Yes
Sudden release of pressure hazard No
Reactive Hazard No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
METHYL METHACRYLATE 80-62-6	1000 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
METHYL METHACRYLATE 80-62-6	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	10 lb	-	RQ 10 lb final RQ RQ 4.54 kg final RQ
CUMENE 98-82-8	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
HYDROQUINONE 123-31-9	100 lb	100 lb	RQ 100 lb final RQ RQ 45.4 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
CUMENE 98-82-8	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
METHYL METHACRYLATE 80-62-6	X	X	X
METHACRYLIC ACID 79-41-4	X	X	X
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	X	X	X
BUTYLATED HYDROXY TOLUENE 128-37-0	X	X	X
CUMENE HYDROPEROXIDE 80-15-9	X	X	X
PETROLEUM WAX, UNFINISHED 8002-74-2	X	X	X
TALC 14807-96-6	X	X	X
CUMENE 98-82-8	X	X	X
HYDROQUINONE 123-31-9	X	X	X
Cumene 98-82-8	X	X	X
ACETOPHENONE 98-86-2	X	X	X
Butadiene 106-99-0	X	X	X
ETHYL ACRYLATE 140-88-5	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

B2 - Flammable liquid, D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 3	Instability 0	-
HMIS	Health hazards 2	Flammability 3	Physical hazards 0	Personal protection B

Revision Date

16-Jul-2024

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End of Safety Data Sheet