



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision Date 12-Feb-2024

Version 5

1. IDENTIFICATION

Product identifier

Product Name FUEL TANK REPAIR 1 OZ.

Other means of identification

Product Code 84334

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy resin

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

Company Phone Number 866-732-9502

24-hour emergency phone number

Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 2

Label elements

Emergency Overview

Signal word**Warning**

Causes skin irritation
 Causes serious eye irritation
 May cause an allergic skin reaction
 Suspected of causing cancer

**Appearance** Gray**Physical state** Solid**Odor** Amine**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing must not be allowed out of the workplace
 Wear protective clothing, gloves, and eye protection or face shield

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of soap and water
 Take off contaminated clothing and wash before reuse
 If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Storage

Store in a well-ventilated place
 Keep container tightly closed
 Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Toxic to aquatic life with long lasting effects.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%
MAGNESIUM SILICATE	14807-96-6	25 - <50%
BISPHENOL A/EPICHLOROHYDRIN	25068-38-6	25 - <50%

BASED EPOXY RESIN		
CALCIUM MAGNESIUM SILICATE	65997-17-3	10 - <25%
CHLORINATED PARAFFIN	63449-39-8	1 - <2.5%
3,6-DIAZAOCTANETHYLENEDIAMIN	112-24-3	0.5 - <1%

4. FIRST AID MEASURES

Description of first aid measures

General advice	Get medical advice/attention if you feel unwell.
Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin contact	IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
Ingestion	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO₂), Use dry chemical, Foam

Unsuitable extinguishing media

None

Specific hazards arising from the chemical

None in particular.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Remove all sources of ignition.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal. Use personal protective equipment as required. Cover powder spill with plastic sheet or tarp to minimize spreading and keep powder dry. Avoid creating dust. Clean contaminated surface thoroughly. Soak up with inert absorbent material.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Strong oxidizing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters****Exposure Guidelines**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
MAGNESIUM SILICATE 14807-96-6	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	TWA: 20 mppcf if 1% Quartz or more, use Quartz limit (vacated) TWA: 2 mg/m ³ respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more, use Quartz limit	IDLH: 1000 mg/m ³ TWA: 2 mg/m ³ containing no Asbestos and <1% Quartz respirable dust
CALCIUM MAGNESIUM SILICATE 65997-17-3	TWA: 1 fiber/cm ³ respirable fibers: length >5 µm, aspect ratio ≥3:1, as determined by the membrane filter method at 400-450X magnification [4-mm objective], using phase-contrast illumination TWA: 5 mg/m ³ inhalable particulate matter	-	-

NIOSH IDLH Immediately Dangerous to Life or Health

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin and body protection	Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.
Respiratory protection	Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.
General Hygiene Considerations	Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

Physical state	Solid
Appearance	Gray
Odor	Amine
Odor threshold	No information available

Property	Values	Remarks • Method
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	No information available	
Flash point	> 93 °C / > 199.4 °F	Seta Closed Cup
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Relative density	1.665	
Water solubility	No information available	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Hyphen	>200°C (>392°F)	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other information

Softening point	No information available
Molecular weight	No information available
Density	No information available
Bulk density	No information available
SADT (self-accelerating decomposition temperature)	No information available

10. STABILITY AND REACTIVITY**Reactivity**

No information available

Chemical stability

Stable under normal conditions

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Excessive heat.

Incompatible materials

Strong oxidizing agents

Hazardous decomposition products

Carbon oxides

Nitrogen oxides (NO_x)

Halogenated compounds

Metal oxides

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.
Ingestion	Ingestion may cause irritation to mucous membranes.

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN 25068-38-6	= 11400 mg/kg (Rat)	-	-
CHLORINATED PARAFFIN 63449-39-8	> 21500 µL/kg (Rat)	-	-
3,6-DIAZAOCTANETHYLENEDIAMINE 112-24-3	= 2500 mg/kg (Rat)	= 550 mg/kg (Rabbit)	-

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
MAGNESIUM SILICATE 14807-96-6	-	Group 3	-	X
CALCIUM MAGNESIUM SILICATE 65997-17-3	-	Group 3	-	-
CHLORINATED PARAFFIN 63449-39-8	-	Group 2B	-	X

ACGIH (American Conference of Governmental Industrial Hygienists)

A2 - Suspected Human Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not classifiable as a human carcinogen

NTP (National Toxicology Program)

Known - Known Carcinogen

Occupational Safety and Health Administration of the US Department of Labor

X - Present

Target organ effects

Central Vascular System (CVS), Eyes, Respiratory system.

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 12575 mg/kg

ATEmix (dermal) 54699 mg/kg

12. ECOLOGICAL INFORMATION**Ecotoxicity**

0.01 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Chemical name	Partition coefficient
CHLORINATED PARAFFIN 63449-39-8	6.82
3,6-DIAZAOCTANETHYLENEDIAMIN 112-24-3	-1.4

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal of wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.

US EPA Waste Number

Not applicable

14. TRANSPORT INFORMATION**DOT**

Proper shipping name

Not regulated

IATA

Proper shipping name

Not regulated

IMDG

Proper shipping name

Not regulated

15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Does not comply
KECI	Does not comply
PICCS	Complies
AICS	Does not comply

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECI - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
SILICA, QUARTZ 14808-60-7	*Carcinogen (airborne particles of respirable size only)

*The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
MAGNESIUM SILICATE 14807-96-6	X	X	X
FERROSILICON 8049-17-0	X	-	-
CHLORINATED PARAFFIN 63449-39-8	-	X	-

SILICA, QUARTZ 14808-60-7	X	X	X
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U.S. EPA Label Information**EPA Pesticide Registration Number** Not applicable**WHMIS Hazard Class**

D2B - Toxic materials, D2A - Very toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 2	Flammability 2	Instability 0	-
<u>HMIS</u>	Health hazards 2	Flammability 2	Physical hazards 0	Personal protection B

Revision Date

12-Feb-2024

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End of Safety Data Sheet