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Technical Data Sheet

Permatex[®] Super High Tack[™] Gasket Sealant

INDUSTRIAL

PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex[®] Super High Tack[™] Gasket Sealant is a solvent based, yellow viscous, synthetic rubber resin. It is a fast drying, general purpose contact adhesive designed to bond to most surfaces while remaining pliable. It is effective on rubber, glass, metal, vinyl, leather, cloth, paper, wood and painted surfaces. Seals gaskets and flanges. Dries to a tough, flexible seal.

PRODUCT BENEFITS

- General purpose contact adhesive
- Versatile and easy to use
- Reliable
- Fast setting
- Non brittle
- Not affected by freezing or high temperatures
- High resistance to fuels and oils
- Temperature Range -65°F to +500°F (-54C to +260C)

TYPICAL APPLICATIONS

- Seals rubber, cork, paper and composite gaskets
- Seals hose connections

DIRECTIONS FOR USE

1. Clean mating surfaces thoroughly by removing dirt, oil, water and other contaminants.
2. For light duty and semi-permanent assemblies: Apply to both surfaces and allow to dry until "tacky". Press parts into position. Avoid stress on bonded parts for 3 hours.
3. For heavy duty and permanent assemblies: Apply to both surfaces and allow to dry until "tacky". Re-apply to base surface and bond immediately. Avoid stress on bonded parts for 3 hours.
4. Remove excess material with lacquer thinner. (Do not use lacquer thinner on painted surfaces.)

PROPERTIES OF UNCURED MATERIAL

	Typical Value
Chemical Type	Synthetic rubber
Appearance	Yellow liquid
Odor	Acetone
Specific Gravity	0.91
Viscosity	Viscous liquid
Flash Point, TOC, °C (°F)	<-18 (0)

TYPICAL CURING PERFORMANCE

Permatex[®] Super High Tack[™] Gasket Sealant cures on exposure to moisture in the air. The product dries tack free in one hour and fully cures in 24 hours. Cure times will vary with temperature, humidity and gap.

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
80060 (97BR)	2 oz. tube, carded
80061 (97S)	5 fl. oz. tube, boxed

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46°F to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

NOTE

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PLEASE CONTACT PERMATEX, INC., TECHNICAL SERVICE DEPARTMENT FOR ASSISTANCE AND RECOMMENDATIONS FOR YOUR SPECIFIC APPLICATION.
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