



SAFETY DATA SHEET

Revision Date 11-May-2020

Version 5

1. IDENTIFICATION

Product identifier

Product Name 98D HIGH TACK GASKET SEALANT 16 FL.OZ

Other means of identification

Product Code 80063

Recommended use of the chemical and restrictions on use

Recommended Use Sealant

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

24-hour emergency phone number

Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Aspiration toxicity	Category 1
Flammable liquids	Category 2

Label elements

Emergency Overview

Signal word

Danger

Causes skin irritation
Causes serious eye irritation

May cause an allergic skin reaction
Suspected of damaging fertility or the unborn child
May cause respiratory irritation
May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Highly flammable liquid and vapor



Appearance Red

Physical state Liquid

Odor Solvent

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Contaminated work clothing should not be allowed out of the workplace
Do not breathe dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ ventilating/ lighting/ equipment
Use non-sparking tools
Take precautionary measures against static discharge
Keep cool
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
Specific treatment (see .? on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
If skin irritation or rash occurs: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
Do NOT induce vomiting
In case of fire: Use CO2, dry chemical, or foam to extinguish.

Precautionary Statements - Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Toxic to aquatic life with long lasting effects.

Unknown acute toxicity

0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
ACETONE	67-64-1	15 - 40
N-HEXANE	110-54-3	10 - 30
ROSIN	8050-09-7	7 - 13

4. FIRST AID MEASURES

Description of first aid measures

General advice

Call 911 or emergency medical service. Remove and isolate contaminated clothing and shoes.

Eye contact

In case of contact with substance, immediately flush skin or eyes with running water for at least 20 minutes.

Skin contact

Wash skin with soap and water.

Inhalation

Move victim to fresh air. If breathing is irregular or stopped, administer artificial respiration. Administer oxygen if breathing is difficult.

Ingestion

IF SWALLOWED: Call a physician or poison control center immediately. Do NOT induce vomiting.

Self-protection of the first aider

Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms

May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Note to physicians

Keep victim warm and quiet.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical, CO2, water spray or regular foam, Water spray, fog or regular foam, Use water spray or fog; do not use straight streams

Unsuitable extinguishing media

CAUTION: All these products have a very low flash point. Use of water spray when fighting fire may be inefficient

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks). Vapor explosion hazard

indoors, outdoors or in sewers. Those substances designated with a "P" may polymerize explosively when heated or involved in a fire. Runoff to sewer may create fire or explosion hazard. Substance may be transported hot.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

Move containers from fire area if you can do it without risk.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Stop leak if you can do it without risk.

Other Information Water spray may reduce vapor; but may not prevent ignition in closed spaces.

Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas.

Methods and material for containment and cleaning up

Methods for containment A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

Methods for cleaning up Use clean non-sparking tools to collect absorbed material. Dike far ahead of liquid spill for later disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required. Remove all sources of ignition. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Store locked up.

Incompatible materials Strong oxidizing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
ACETONE 67-64-1	STEL: 500 ppm TWA: 250 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³ (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m ³	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³

		(vacated) STEL: 2400 mg/m ³ The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors. (vacated) STEL: 1000 ppm	
N-HEXANE 110-54-3	TWA: 50 ppm S*	TWA: 500 ppm TWA: 1800 mg/m ³ (vacated) TWA: 50 ppm (vacated) TWA: 180 mg/m ³	IDLH: 1100 ppm TWA: 50 ppm TWA: 180 mg/m ³
ROSIN 8050-09-7	TWA: 0.001 mg/m ³ total resin acids inhalable particulate matter	(vacated) TWA: 0.1 mg/m ³ Formaldehyde	TWA: 0.1 mg/m ³ Formaldehyde

NIOSH IDLH Immediately Dangerous to Life or Health

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

- Eye/face protection** Wear safety glasses with side shields (or goggles).
- Skin and body protection** Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.
- Respiratory protection** Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state Liquid
Appearance Red
Odor Solvent
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	57 °C / 135 °F	
Flash point	-18 °C / 0 °F	
Evaporation rate	> 1	Ether = 1
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	13.0%	
Lower flammability limit:	2.0%	
Vapor pressure	400 mm Hg	
Vapor density	2.5	Air = 1
Relative density	0.872	
Water solubility	Partially soluble	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	

Dynamic viscosity No information available
Explosive properties No information available
Oxidizing properties No information available

Other Information

Softening point No information available
Molecular weight No information available
VOC Content (%) 52.9502
Density No information available
Bulk density No information available
SADT (self-accelerating decomposition temperature) No information available

10. STABILITY AND REACTIVITY

Reactivity

No information available Not applicable

Chemical stability

Stable under normal conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong oxidizing agents

Hazardous Decomposition Products

Carbon oxides

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation May cause damage to organs through prolonged or repeated exposure if inhaled. May cause drowsiness or dizziness.

Eye contact Contact with eyes may cause irritation. May cause redness and tearing of the eyes.

Skin contact May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.

Ingestion Potential for aspiration if swallowed. Aspiration may cause pulmonary edema and pneumonitis.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
ACETONE 67-64-1	= 5800 mg/kg (Rat)	> 15700 mg/kg (Rabbit)	= 50100 mg/m ³ (Rat) 8 h
N-HEXANE 110-54-3	= 25 g/kg (Rat)	= 3000 mg/kg (Rabbit)	= 48000 ppm (Rat) 4 h
ROSIN 8050-09-7	= 7600 mg/kg (Rat) = 3000 mg/kg (Rat)	> 2500 mg/kg (Rabbit)	= 1.5 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.
 IARC (International Agency for Research on Cancer)
Not classifiable as a human carcinogen
Target Organ Effects Central nervous system, Eyes, Peripheral Nervous System (PNS), Respiratory system, Skin, Thyroid.

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 8262 mg/kg
ATEmix (dermal) 8049 mg/kg
ATEmix (inhalation-dust/mist) 178.2 mg/l
ATEmix (inhalation-vapor) 186367 mg/l

12. ECOLOGICAL INFORMATION

This product contains a chemical which is listed as a marine pollutant according to DOT.

Ecotoxicity

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Chemical Name	Partition coefficient
ACETONE 67-64-1	-0.24

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

Contaminated packaging Do not reuse container.

US EPA Waste Number D001, U002

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
ACETONE 67-64-1	Ignitable
N-HEXANE 110-54-3	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN/ID No 1133
 Proper shipping name: Adhesives, Limited Quantity (LQ)
 Hazard Class 3
 Packing Group II
 Marine pollutant This product contains a chemical which is listed as a marine pollutant according to DOT.
 Emergency Response Guide Number 128

IATA

UN/ID No ID 8000
 Proper shipping name: Consumer commodity
 Hazard Class 9
 ERG Code 9L

IMDG

UN/ID No 1133
 Proper shipping name: Adhesives, Limited Quantity (LQ)
 Hazard Class 3
 Packing Group II
 EmS-No F-E, S-D
 Marine pollutant This product contains a chemical which is listed as a marine pollutant according to IMDG/IMO.

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
 DSL/NDL Complies
 EINECS/ELINCS Not determined
 ENCS Not determined
 IECSC Complies
 KECL Complies
 PICCS Complies
 AICS Not determined

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
N-HEXANE - 110-54-3	1.0

SARA 311/312 Hazard Categories

Acute health hazard Yes
 Chronic Health Hazard Yes
 Fire hazard Yes
 Sudden release of pressure hazard No
 Reactive Hazard No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
ACETONE 67-64-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
N-HEXANE 110-54-3	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
N-HEXANE 110-54-3	Developmental
RHODAMINE 81-88-9	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
ACETONE 67-64-1	X	X	X
N-HEXANE 110-54-3	X	X	X
ROSIN 8050-09-7	-	-	X
RHODAMINE 81-88-9	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

B2 - Flammable liquid, D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 3	Instability 0	-
HMIS	Health hazards 2	Flammability 3	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date 11-May-2020

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End of Safety Data Sheet